Please follow this assembly guide carefully. Also note the end user assumes responsibility and liability of this device. You use this device at your own risk and assume responsibility to subsequent damages to life and property.
1. Remove protective coating on laser cuts.
Note, don't be alarmed by any apparent burns, these should come off by majority with the peeling of the protection material. Any residual material if significant enough can be washed off with rubbing alcohol but this is rarely necessary.
2. Insert screws as shown into the bottom piece.
Note: The bottom piece is the large piece with only 4 holes as opposed to 5.

3. Place 4 washers on top of the screws.
4. Place PCB on top of standoffs. Remove the modular connectors. Screw down 4 provided hex nuts to secure PCB to bottom of enclosure.

5. Gently insert the front and back acrylic pieces. Do not force them in. You may need to angle the pieces initially when placing them.
6. **Gently,** place the 2 side pieces. Again, don’t force them into alignment. Simply angle the pieces carefully such that you don’t need to force them.

7. Place top on enclosure. Screw it down with remaining 4 nuts.
8. **Gently**, place top on and screw nuts onto bolts to clamp down the top.

Enjoy the finished product. =)
9. Note for hookup wire.
Fold back wire upon itself to make it thicker. This will help it fit snug within the green terminal blocks.

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